

## HOW TO INSTALL YOUR POLY LAST™ PICKER DOOR COVERS FOR: JOHN DEERE 9900, 10, 20, 30, 40, & 50

CONGRATULATIONS - You have purchased the most advanced poly cotton picker door cover on the agricultural market today. Proper installation will insure you complete satisfaction.

PLEASE READ ENTIRE INSTRUCTION SHEET BEFORE STARTING

### TOOLS YOU WILL NEED FOR POLY INSTALLATION.

- |                                        |               |
|----------------------------------------|---------------|
| 1. Electric or air operated hand drill | 2. Wire brush |
| 3. C-clamps or similar holding device  | 4. Hammer     |

**Note:** Poly Last™ picker door covers are intended for installation over original equipment steel doors in good operating condition.

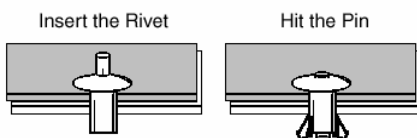
### BE SURE YOU HAVE RECEIVED THE FOLLOWING BEFORE YOU BEGIN INSTALLATION.

1. One each - Poly Last™ Front and Rear door covers per row ordered.
2. Two each - Poly Last™ Extensions (1/8" Black) per row ordered.
3. If ordered individually - Poly Last™ cover for proper panel.
4. Hardware kit - Includes rivets, carriage bolts and drill bit.

### INSTALLING POLY LAST™ PICKER DOOR COVERS

1. Remove picker doors to be covered as directed in your Deere service manual.
2. Remove optional scrapper plates if your picker door is equipped with them.  
(You may reinstall them over the Poly Last™ cover and adjust to accommodate 1/4" cover.)
3. Use the wire brush to clean all loose rust and crop residue from door surface.
4. Match Poly Last™ cover to corresponding steel panel on which it is to be installed.
5. Poly Last™ cover is formed to fit the contours of your steel and is beveled at the leading edge. Bevel in cover must be facing forward to function properly.
  - A. For steel panels that contain pre-punched scrapper plate holes, Line up holes in poly with existing holes and bolt in place using included bolts. (Do NOT tighten at this time).
  - B. For steel panels that do not contain pre-punched scrapper plate holes, place panel for best fit and clamp in place using C clamps or similar device.
6. Use drill bit supplied to drill holes in your steel through all countersunk holes that do not already have a corresponding hole in the steel panel. Be careful not to damage poly around hole during this process.
7. Install Poly Last™ cover using included hammer rivets and finish tightening any bolts used to secure cover. Note: See Figure-1 for Hammer Rivet explanation.
8. 1/8" Poly extension may be installed in place of original extensions using your original hardware.
9. Re-install the covered doors per Deere service manual. Take care not to Damage Poly Last™ covers on spindles. Remember that you now have 1/4" less clearance than before. Proper clearance adjustment must be made before operating your picker.

Figure-1



Thank you for choosing another fine Poly Last™ product.  
Any questions - Call Poly Tech Customer service at 1-(800) 448-7659